



Technical Data Sheet (TDS)

Hot-Melt Adhesive

OKAMelt-DR8

Introduction

OKAMelt-DR8 is one of Okam Polymer Asia's hot-melt adhesives, which has good quality, adhesive strength, and flexibility, and will respond to a wide range of woodworking applications.

Industry

Woodworking Industry

Application

Pre-gluing Melamine Faced, HPL, thin PVC, ABS Edge-band and Veneer

Advantages

- * Easy and safe application
- * High strength and stability
- * Clean finish without discoloration
- * Appropriate viscosity and initial strength for edge banding machines

Specifications

Test	Method	Specification		
		Min	Max	Units
Viscosity @190°C	ASTM D3236	****	****	cp
Softening Temp.	ASTM D2398	****	****	°C
Peel Strength	OCMT-P1 (Okam Standard)	****	****	Kgf/mm
Application Temp.	-	****	****	°C
Other				
Color	Black, Gray, White, and customer order			
Suitable Machine	Automatic and semi-automatic pre-gluing machine (HAROO®)			
Appearance	Granule			
Packaging	10 / 25 Kg bags 20kg Bucket			

Recommendation

Choose the appropriate adhesive grade according to your device. Follow the appropriate temperature settings according to the above table.



Storage

Product properties will change minimally under the following storage conditions:
Ambient temperature (25-35 °C), away from fire, dry place, and on the pallet